

Windscreen - Fitting

WARNING: ALWAYS USE APPROPRIATE HAND PROTECTION WHEN HANDLING GLASS.

1. Locate the position of the moulding flash mark. This must be positioned in the middle of the windscreen top edge. Starting from this point, fit the weatherseal to the edge of the windscreen so that the glass engraving "LAMINATE" can be read from outside the cab after fitting. See Figure 1.

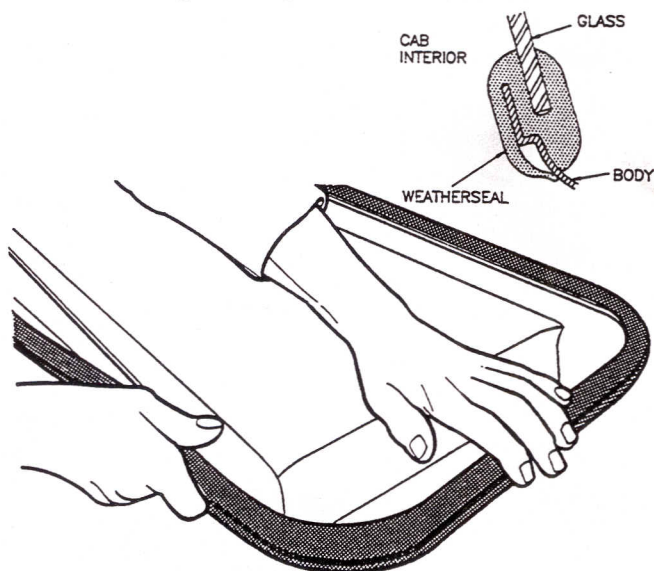


Figure 1

Note: To facilitate the assembly of seal to glass, and to minimise the possibility of scratching the glass, it is recommended that the glass be supported on a soft foam rubber pad.

2. Using a piece of bundy tubing (or similar) approx $\frac{1}{4}$ " (6mm) inside diameter, feed a suitable length of cord (approx $\frac{1}{8}$ " (3mm) dia) into the weatherseal. See Figure 2.

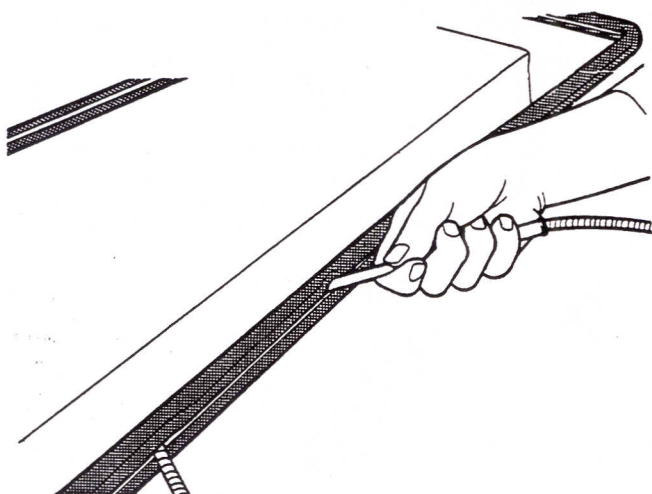


Figure 2

3. Place the windscreen into position on the outside of the cabs windscreen aperture. Check that the weatherseal flash mark is at the top centre of the aperture and that the engraving of "LAMINATE" is readable from outside. Whilst being held firmly in position a second person should pull the cord steadily out of the weatherseal enabling it to take up an assembled position. See Figure 3.

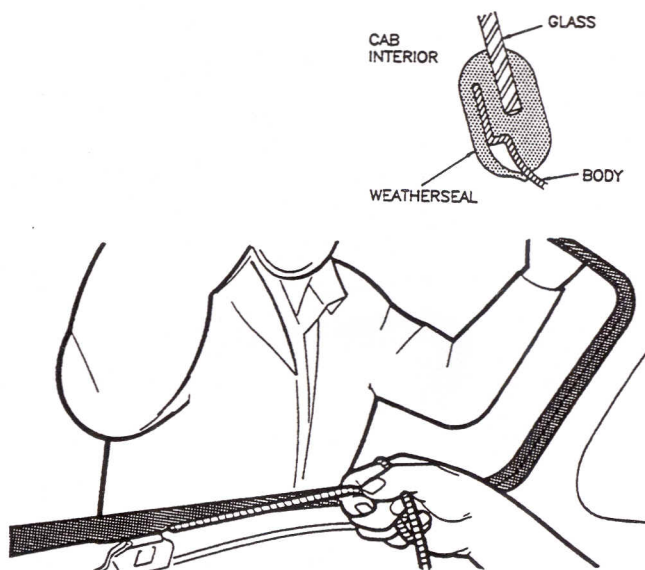


Figure 3

Left hand and Right hand sides will finish at the top centre of the windscreen. See Figure 4.

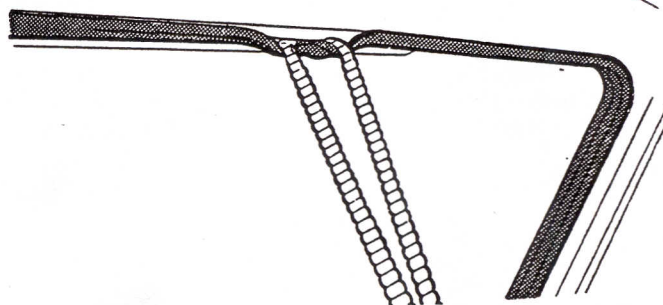


Figure 4

4. The outside lip of the weatherseal should be checked for correct positioning using a suitable tool. See Figure 5.

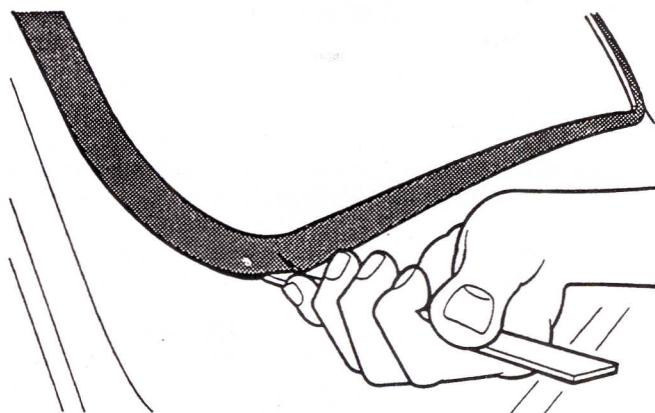


Figure 5

5. The windscreen seal will benefit from a light but firm tapping along its entire length to assist in the settling process. This should be done ideally with a sand filled bag or similar such fitting aid. See Figure 6.

CAUTION: Care should be taken to restrict this last operation to the weatherseal itself avoiding contact with the windscreen.

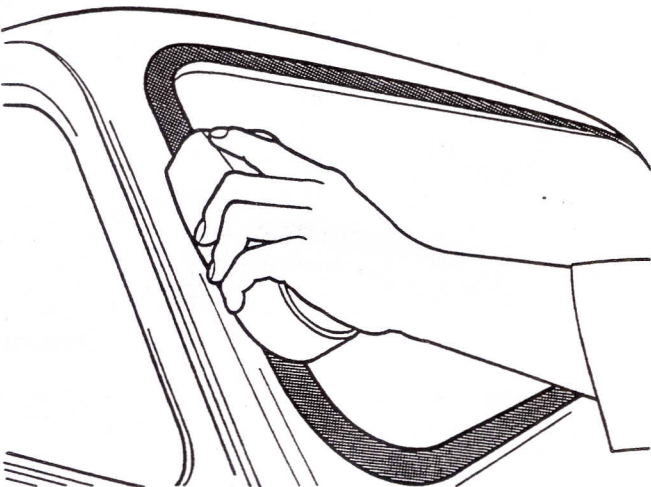


Figure 6

6. Finally the assembly should be completed with an application of sealant between the weatherseal and cab body utilising a suitable commercial applicator.

7. Remove sealant residue.

Rear Screen - Removal

1. Isolate the power to the heated rear windscreen (HRW), by removing the appropriate fuse from the fuse box.

2. Disconnect the HRW connections, located within the boot.

Note: The power connector is located on the offside of the boot and the earth is connected to the rear side light cluster.

3. Remove the beading from the window rubber surround.

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4. From within the vehicle, carefully push the glass out of the frame from the top.

CAUTION: Care must be taken not to damage the HRW wires when removing the rear screen.

Rear Screen - Fitting

1. Ensure that the window frame is clean and free from old sealant.

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2. A new seal must be fitted if the old seal is damaged.

3. Using a detergent based water solution paint the seal lip prior to inserting the glass

4. Offer up the windscreen and rubber surround and fit into position. See Figure 7

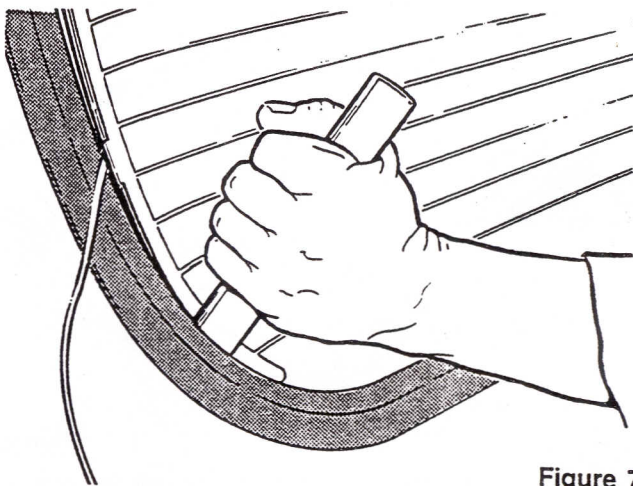


Figure 7

5. Feed the HRW wires through the body into the boot area. See Figure 8

6. Using a suitable sealant seal the rear screen and rubber surround to the body frame.

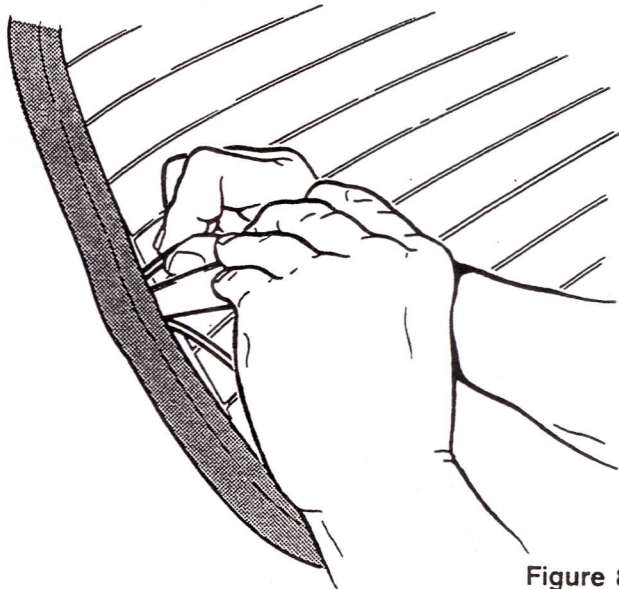


Figure 8

7. Using the special tool insert the beading into the rubber surround. See Figure 9.